Nuclear Energy – "But they blow up!"

John C. Bean

Outline

Tracking atomic Nuclei: What they contain, how that can change, and the energies involved Nuclear Fission of abundant Uranium 238 vs. rare Uranium 235 Use of "moderators" to slow emitted neutrons => Sustained fission chain reactions vs. neutron "poisons" vs. neutron "mirrors" Chain reactions in bombs vs. chain reactions in nuclear reactors Common "light water" moderated reactors: Boiling Water Reactors (BWR) vs. Pressurized Water Reactors (PWR) As opposed to carbon-moderated RBMK reactors The Accidents: Three Mile Island / Chernobyl / Fukushima Daiichi

Does massive use of concrete severely undermine nuclear's claim of near zero greenhouse emissions?

(Heavily Revised & Expanded: Summer 2024)

On this website, my sequence of topics has been a bit strange: I started by trying to explain the basic science behind electrical power I then described **almost** all of the ways we traditionally produce electrical power I followed that with descriptions of up-and-coming electrical power technologies Then, running short of possibilities, I explored a range of exotic long-shot solutions Only now am I returning to our biggest source of nominally-carbon-free electricity: **Nuclear Power**

I followed this strange path because I suspect many of you are uneasy about nuclear power So am I

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And I may have a stronger personal reason to be uneasy than you:

Early in my marriage, when my wife and I were hoping for a first child A nuclear reactor called Three Mile Island blew up 125 miles directly upwind from our home

And we had to decide whether to evacuate my possibly pregnant wife

So yes, I am uneasy about nuclear power, but following the path I've taken you along, I've reluctantly concluded that greener technologies may not be ready to have a big enough impact, in a short enough time

This has led me and many others (including major scientific & environmental organizations ¹⁻⁴) to not only ask if we might be able to **live** with nuclear reactors, but if they can improved to the point that we feel **comfortable** living with them

1) https://climatecoalition.org/union-of-concerned-scientists-support-nuclear-power/ 2) https://www.ucsusa.org/sites/default/files/attach/2018/11/Nuclear-Power-Dilemma-full-report.pdf 3) https://virginia-recycles-snf.com/wp-content/uploads/2020/03/The-Activists-Who-Embrace-Nuclear-Power_-The-New-Yorker.pdf 4) https://www.npr.org/2022/08/30/1119904819/nuclear-power-environmentalists-california-germany-japan

"But they blow up!"

Yes they (or at least three of them) have (sort of) blown up

Leading many to now fear not only similar future explosions, but also the possibility of a future explosion reaching full nuclear bomb intensity

To address those concerns this note set will explore:

The science & technology of nuclear reactors

The sometimes similar / sometimes different technology of nuclear-fission "atomic" bombs ¹ The history of WWII nuclear atomic bomb development, which provides insights into how "nuclear energy" initiatives can provide cover for nuclear weapons proliferation

This will, however, require a bit of Nuclear Physics background

Which may never have featured in any class you ever attended (and never even surfaced in any class preparing me for an Applied Physics career)

Fortunately, we only need a few concepts PLUS a modest dose of nomenclature and jargon

1) As opposed to later nuclear-fusion "Hydrogen" bombs - which are still triggered by nuclear-fission "Atomic" bombs

A Short(ish) Dive into Nuclear Physics:

Twentieth vs. Twenty-First Century Nuclear Physics

Nuclear Physicists of the last fifty years have been obsessed with sub-sub-nuclear particles to which they delight in assigning weird names including: up / down / top / bottom / strange / charmed quarks, leptons, bosons, gluons, . . . "god" But Nuclear Reactors and Bombs can be explained by mid-twentieth century Nuclear Physics in which sub-sub-nuclear particles still lurked secretly inside only **two nuclear particles**: Positive Protons ("p" or •) and Neutral Neutrons ("n" or •) Which DID, however, already exhibit a couple of weird behaviors: 1) They could **transform** into one another via incorporation or emission of negative electrons 1 Proton + 1 Electron \rightarrow 1 Neutron OR 1 Neutron \rightarrow 1 Proton + 1 Electron 2) These transformations DID NOT PRECISELY CONSERVE MASS Instead, **Einstein's E = mc²** demanded that: Even minute Gain of Mass required HUGE ENERGY INPUT Even minute Loss of Mass led to HUGE ENERGY OUTPUT

Nuclear physics requires tracking those protons, neutrons & electrons: Electron tracking evolved first, when pioneering Chemists realized that inter-atomic bonding was driven by the different number of electrons "belonging" to each type of atom Which led those Chemists to classify different atoms based on their: Atomic Number = A lone un-ionized atom's **# of nucleus-surrounding electrons** But in a lone un-ionized (charge neutral) atom, the **# of nucleus-surrounding electrons** must equal the **# of nuclear protons** implying Atomic Number is also defined by the # of nuclear protons What about charge-less nuclear **neutrons**? Later more daunting science ¹ revealed that: Nuclei of small, light, common atoms tend to have **# of neutrons = # of protons** Less common variants & heavy atoms tend to have # of neutrons $\ge \#$ of protons However, as neutrons are added, nuclei are held together more weakly, developing a tendency to spontaneously fall apart (i.e., radioactively fission) Neutron count is buried in a nucleon count = # of protons + # of neutrons in a nucleus, used as a leading superscript - making common Hydrogen with a nucleus of 1 proton: ¹H

1) To learn more, I highly recommend: "The Making of the Atomic Bomb" by Richard Rhodes (ISBN 978-1-4516-7761-4)

Applying (and expanding) those definitions for the special case of Carbon: 98.9% of Carbon nuclei have 6 protons (6 p) + 6 neutrons (6 n) Giving Carbon an **atomic number** of 6 and a nucleon count of 12, as symbolized by ¹²C, or called "Carbon 12" Atomic Mass CAN be stated in normal MKS gram or kilogram units, but the resulting tiny & complex numbers led instead to the use of Atomic Mass Units (AMU), **defined** as 1/12th the mass of a lone ¹²C atom in its resting energy state That definition meant (uniquely) that, ¹²C has **exactly**: Atomic Number = 6 Nucleon Count = 12 Atomic Mass = 12Why then does the periodic table show Carbon's mass as 12.011 AMU? Because 1.06% of Carbon nuclei have instead 7 neutrons And 10⁻¹⁰ % of Carbon nuclei have instead 8 neutrons 12.011 Together these are the ¹²C, ¹³C, and ¹⁴C **isotopes** of carbon, with the small / tiny fraction of heavier isotopes boosting the average C mass to 12.011 AMU

For Carbon, trying to capture all of that visually: ¹

Electrons	Electrons	Electrons
Protons, Electrons, Atomic # = 6	Protons, Electrons, Atomic # = 6	Protons, Electrons, Atomic # = 6
Neutrons = 6	Neutrons = 7	Neutrons = 8
Nucleons = 12	Nucleons = 13	Nucleons = 14
Symbol = 12C	Symbol = ¹³ C	Symbol = ¹⁴ C
Name = Carbon 12	Name = Carbon 13	Name = Carbon 14
Abundance = 98.9 %	Abundance = 1.06 %	Abundance = 10 -10 %
Mean Lifetime ² = Infinite	Mean Lifetime ² = Infinite	Mean Lifetime ² = 5700 years

1) Nuclear physic's tracking of protons, neutrons & electrons can easily confuse. In these notes I've thus put particular effort into my use of colors, tables and figures. Pause to study them - they may help you keep things straight.

2) Which nuclear physicists instead call radioactive Half-Life

In nuclear reactors (and bombs) a few atoms play leading roles			
Uranium (U), Plutonium (Pu) and, perhaps in the future, Thorium (Th)			
Uranium, with an atomic mass of 238.02, is currently the major player			
Its atomic mass suggests that Uranium's most common isotope is ²³⁸ U, which is indeed the case:			
Uranium Isotope:	Abundance in Uranium Ore:	Radioactive Half-Life:	
238	99.27%	Half-life: 4.6 billion years	
235	0.72%	Half-life: 703.8 million years	
Plus other isotopes, but all with natural abundance < 0.01%			
Finite lifetimes mean these isotopes are ALL radioactive, eventually fissioning apart			

But these extremely long lifetimes mean there is minuscule decay within human lifespans

In reactors OR bombs SOMETHING must vastly accelerate radioactive decay!

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²³⁸U decay is strongly accelerated by collisions with HIGH energy neutrons: Also called "hot" or "fast" neutrons (which I will emphasize by using red text): $^{238}U + ^{1}n (hot/fast) \rightarrow ^{239}U \rightarrow ^{239}Np + \beta \rightarrow ^{239}Pu + \beta$ where β ("beta") is nuclear physics speak for a high energy electron

(which, like all electrons, have mass ~ 1/2000 that of protons and neutrons)

But ²³⁸U fission CAN NOT SUSTAIN a nuclear chain reaction Because while ONE hot neutron causes ONE ²³⁸U atom to fission that neutron is captured and no replacement neutrons are generated

Which helps explain why ²³⁸U survives as Uranium's most abundant isotope
But it doesn't explain high historical interest in ²³⁸U's dead-end radioactive decay
THAT interest focused instead on one of ²³⁸U's nuclear fission products:
Plutonium 239 - Which produced the world's FIRST nuclear bomb explosion at the 16 July 1945 "Trinity" test in Alamogordo New Mexico

²³⁵U decay is most strongly accelerated by collisions with LOW energy neutrons: Also called "slow" or "thermal" neutrons (which I will emphasize by using green text) Its most likely fission decay path is: 235U + 1n (slow/thermal) $\rightarrow 236U \rightarrow 89Kr + 144Ba + 2 n (hot/fast) + 200 MeV 1$ But it has many other possible but less likely decay paths, including: ² $^{235}U + ^{1}n \text{ (slow/thermal)} \rightarrow ^{236}U \rightarrow ^{92}Kr + ^{141}Ba + 3 ^{1}n \text{ (hot/fast)} + 170 \text{ MeV}$ 235 U + ¹n (slow/thermal) $\rightarrow ^{236}$ U $\rightarrow ^{94}$ Zr + ¹³⁹Te + ³ ¹n (hot/fast) + 197 MeV The weighted average of all paths => ²³⁵U fission produces ~ 2.4 (hot/fast) neutrons Incoming neutrons DO stimulate ²³⁵ fission, liberating larger numbers of outgoing neutrons But this does NOT readily grow into a nuclear chain reaction

Because the liberated hot neutrons only weakly stimulate fission of other ²³⁵U atoms (which, instead, interact strongly with only slow neutrons)

As circumvented in the Hiroshima Uranium Nuclear Bomb by means I'll discuss later

"eV" = (charge on 1 proton or electron) x (1 Volt) = 1.6 x10 ⁻¹⁹ Coulomb - Volts = 1.6 x10 ⁻¹⁹ Joules of energy
 http://www.world-nuclear.org/information-library/nuclear-fuel-cycle/introduction/physics-of-nuclear-energy.aspx

Depictions summarizing ²³⁸U and ²³⁵U interactions with neutrons

²³⁸U: Slow incoming neutron:

(Neutron just keeps on going)

• -- > U238 --->

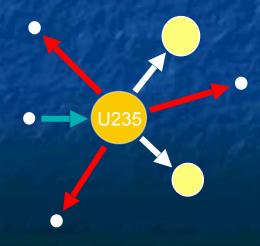
Fast incoming neutron:

Neutron capture \rightarrow Nuclear fission



²³⁵U: Slow incoming neutron:

Neutron capture \rightarrow Nuclear fission



Fast incoming neutron:

(Most Neutrons just keep on going)



But what if a fissioning ²³⁵U's fast neutrons could be slowed down?



THAT could sustain a rapid ²³⁵U chain reaction, as neutrons emitted by one ²³⁵U fission would then trigger fission of several more ²³⁵U's (and so on and so on)

And, at least in principle, there is an simple way of doing this: Just force the hot neutrons to first bounce off the nuclei of a bunch of light atoms, where "light" means atoms with mass roughly comparable to that of the neutrons

Those light atoms will strongly rebound, each capturing part of the neutron's kinetic energy Light atoms = NEUTRON "MODERATORS" (neutron energy absorbers)

Think of a fast cue ball slowed by bouncing repeatedly off other billiard balls

But in real-life there are a couple of other complicating possibilities: Neutron collisions will hardly budge very heavy atoms The neutrons WILL bounce off in another direction But the heavier the target atom, the less Kinetic Energy it will siphon away **Heavy atoms = NEUTRON MIRRORS** (redirecting but minimally slowing neutrons) Which CAN be used to KEEP neutrons within the core of a nuclear reactor or bomb Think of a fast cue ball bouncing off a big steel ball-bearing or small bowling ball While the nuclei of certain atoms instead CAPTURE and HOLD neutrons These, with many possible masses = **NEUTRON ABSORBERS / POISONS / SINKS** Prominent examples include Xenon (Xe), Iodine (I), and Boron (B) Their natural occurrence can hinder certain desired chain reactions, but in an emergency their deliberate introduction can quench a runaway nuclear reactor Think of a cue ball NOT bouncing off other glue-covered billiard balls

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Depicting hot neutron interaction with moderators, mirrors and poisons

Before:

After:

Neutron Moderator (light atom that absorbs some of neutron's kinetic energy):



Neutron Mirror (heavy atom that absorbs very little of neutron's kinetic energy):

Result:

Result:

Neutron Poison (atom that absorbs and then holds neutron inside its nucleus):



But some atoms BOTH desirably **Moderate** AND undesirably **Poison** Most notably, **normal hydrogen (1H)** with its nucleus of a single lone proton: Because of the near match in proton and neutron masses a neutron striking normal hydrogen can transfer a LOT of energy to it Further, lots of such hydrogen atoms are readily available in water Making normal hydrogen (and H₂O) a STRONG Neutron Moderator:

But, while unlikely, ¹H's lone-proton nucleus can also absorb one or two neutrons Making normal hydrogen a WEAK Neutron Poison:

Producing:

Producing:

 ^{1}H



 ^{2}H

Or eventually:



3**H**

But poisoning atoms can be largely filtered away via **Isotope Separation**^{1, 2}

Which is an array of obscure, difficult and terribly expensive processes by which **DIFFERENT** isotopes of the **SAME** atom can be separated from one another

For which conventional chemical refining is useless because all isotopes of the same atom have the same number & arrangement of electrons which makes those isotopes form identical bonds with all other atoms

But isotopes can be DIRECTLY separated by applying Electromagnetic or Centripetal forces which, because F = ma, accelerate heavier isotopes more weakly thereby sending them along *slightly* different paths, facilitating their sorting

Or, many early techniques exploited the fact that thermal equilibrium gives different isotopes (or isotope-containing molecules) the **same** Kinetic Energy which, because K.E. = 1/2 mv², means the heavier isotopes (or isotopic molecules) must have lower v's making both their migration and vibration are *minutely* slower

Which *minutely* slows heavier isotope **diffusion**, **decomposition** & **evaporation** Not enough to separate isotopes quickly or immediately, but enough to **mostly** separate them if the process is repeated over and over **thousands** of times

The development and proliferation of Nuclear Weapons and Reactors was (and continues to be) gated by the design & construction of Isotope Separation facilities

1)) https://en.wikipedia.org/wiki/Isotope_separation 2) https://www.britannica.com/science/isotope/Isotope-separation-and-enrichment

Applying this to normal H₂O's dual **Neutron** Moderating & **Poisoning** tendencies

To eliminate water's poisoning, use water with only H nuclei **already containing** neutrons There is one such stable isotope, with 1 nuclear neutron, called **Deuterium**, or D:

Deuterium occurs naturally but it is very rare, with only ~ 1 in 6400 H atoms of natural water being Deuterium ¹

But, per the preceding slide, D₂O's motion & vibration are minutely slower which minutely slows D₂O's electrolytic decomposition into D₂ and O₂ gases

So, if natural H₂O is electrolyzed, gas emitted later has minutely enhanced D₂ concentration If ONLY that later gas is retained, recombined, condensed, and that process repeated THAT resulting water will have even higher D₂O concentrations

Repeat a HUGE number of times and almost pure D₂0 = "Heavy Water" is produced = A near ideal non-poisoning neutron moderator



1H

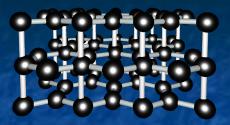
 $^{2}H = Deuterium$

As done by WWII Nazi nuclear bomb developers at the **Telemark** hydroelectric power plant in occupied Norway - Only to then be sabotaged by Norwegian commando attacks ¹

1)) https://en.wikipedia.org/wiki/Norwegian_heavy_water_sabotage

But one can moderate almost as well with the Carbon atoms of common Graphite

Common Carbon atoms are 12 times heavier than neutrons meaning they absorb less energy from colliding neutrons than is absorbed by a Hydrogen atom of near-neutron mass



But they make up for this by seldom if ever **capturing** neutrons which makes Carbon, like Deuterium, a non-poisoning **neutron moderator** (unlike common ¹H or ¹H₂O)

By using a Heavy Water OR Graphite Moderator, fission chain reactions can be sustained in naturally-occurring Uranium consisting of 0.7% ²³⁵U + 99.3% ²³⁸U

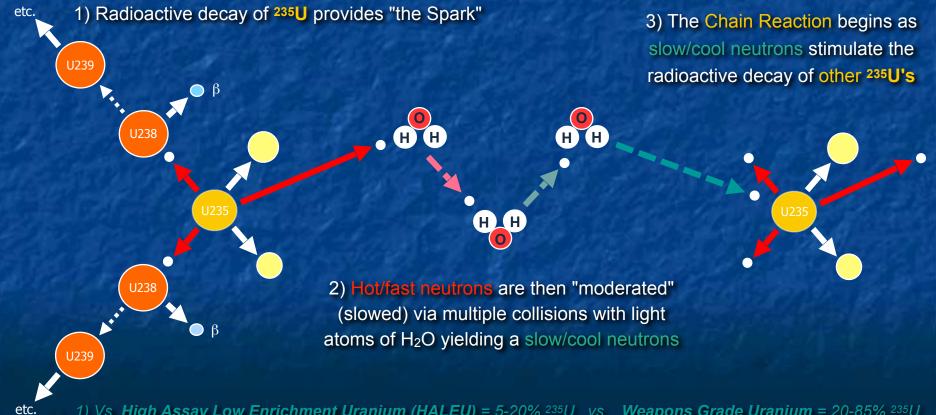
Heavy Water Reactors thus shift "obscure, difficult & terribly expensive" isotopic separation from their fuel to their water (which IS a lot easier and safer to separate)
Graphite Moderated Reactors entirely eliminate the need for ANY isotope separation But incorporate a flaw that would hugely expand the impact of the Chernobyl disaster: Superheated Graphite burns fiercely when suddenly exposed to air

Figure: Screenshot from my animation at: https://wecanfigurethisout.org/VL/Nanocarbon.htm/state/5

But reactors generally use a little bit of Uranium plus a WHOLE LOT of water

Thus, for easier and safer neutron moderation almost all "western" nuclear reactors now employ unenriched "**light water**" MODERATOR - despite its slight neutron poisoning effect - which is offset by the use of **Uranium fuel mildly enriched by isotope-separation to 4-5%** ²³⁵U

In such "Reactor Grade" / Low Enrichment Uranium (LEU)¹ the chain reaction then becomes:



1) Vs. **High Assay Low Enrichment Uranium (HALEU)** = 5-20% ²³⁵U vs. **Weapons Grade Uranium** = 20-85% ²³⁵U (https://en.wikipedia.org/wiki/Enriched uranium)

In real life, the fission reaction products break down even farther:

The ²³⁵ U fission path is depicted horizontally, including side branches into . . .

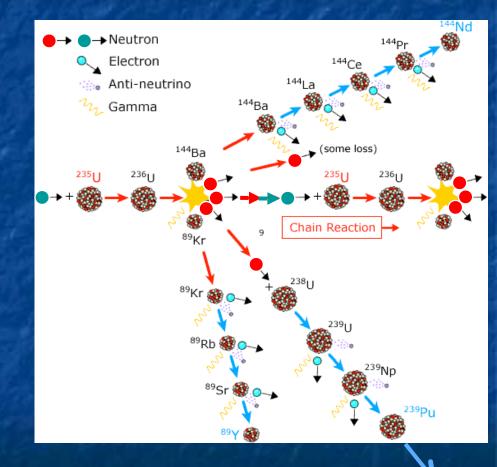
a ¹⁴⁴Ba fission path: a ²³⁸U fission path: and a ⁸⁹Kr fission path:

> But all of these paths take TIME And they extend right off the page!

Importantly:

EVEN AFTER ²³⁵U FISSION STOPS its decay products continue fissioning for seconds, minutes or even hours!

Producing persistent intense HEAT that induced the NON-NUCLEAR explosions triggering 2 of 3 major Reactor Accidents



Modification of figure found at: http://www.nobelprize.org/educational/physics/energy/ fission_2.html

But could a full blown nuclear explosion instead be triggered? Experts often rebut that possibility based on arguments citing "Critical Mass" But their rebuttals are muddled by that simplistic and misleading term, which actually obscures key differences between nuclear reactors and bombs To sustain the chain reaction, a neutron released by one fissioning ²³⁵U **MUST** successfully induce the fission and neutron release from another ²³⁵U If probability is < 1 the chain reaction dies out, and state is labeled **Sub-Critical** If probability = 1, the chain reaction continues at a constant rate labeled Critical and the fuel involved is said to be of **Critical Mass** If probability is > 1, the chain reaction grows and the state is then **Super-Critical** But exceeding the "Critical" probability of 1 requires far more than just fuel mass As can be demonstrated by the following simple diagrams:

Consider these contrasting possibilities:

Say that (on average) one fissioning ²³⁵U atom emits exactly 3 neutrons:

Then consider different ways of packing such atoms:

High total mass No collisions \rightarrow No chain reaction

Low total mass Two Collisions → Rapidly growing chain reaction

BECAUSE tighter packing makes collisions more probable!

Suggesting:

MASS / VOLUME or NUMBER / VOLUME

(a density) is instead the CRITICAL factor

But high mass or number density (alone) might also be insufficient:

Consider two shapes, with same Mass, Mass / Volume, and Number / Volume:

NO collisions \rightarrow No chain reaction:

One collision \rightarrow Chain reaction:

Similar to heat, a shape with lower surface to volume ratio **traps** more neutrons But high Total Mass AND Mass density AND Number density AND proper shape may STILL not be enough to achieve "Critical Mass" It also depends upon purity - Or what in this context is called "Enrichment" Consider two Uranium shapes with different $^{235}U(\bigcirc)$ to $^{238}U(\bigcirc)$ ratios Reactor Grade Uranium: 4-5% ^{235}U Weapons Grade Uranium: > 80% ^{235}U One ^{238}U collision \rightarrow No neutron release \rightarrow No chain reaction

So "Critical Mass" is ACTUALLY about mass, density, shape, enrichment And is ANY combination producing a chain-reaction of CONSTANT intensity ¹

For additional information see, for example: https://en.wikipedia.org/wiki/Critical_mass

Nuclear bombs require growing ("Super Critical") fission chain reactions,

But a bomb's Super Critical chain reaction must also be what experts label "Prompt" What is THAT all about?

In a "Super Critical Mass," the fission chain-reaction becomes increasingly intense yielding ever more intense heat that begins to fracture, melt & vaporize the fuel which thereby flows, and increasingly blows, rapidly apart!

But if that fissioning material **spreads too far apart**, **Super Criticality** is lost Reverting to one of the preceding too dilute and/or too spread out configurations in which the probability of propagating a fission chain reaction falls below 1

A situation scientists gave the very descriptive name of nuclear FIZZLE

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But isn't "fizzle" just a euphemism for "a slow explosion"

NO! - Not in an all important way: A nuclear fizzle releases immensely less energy than a nuclear explosion

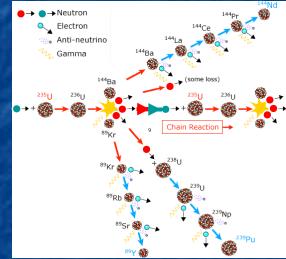
Because:

A fizzle's slow **early** energy release, which IS due to nuclear fission, drives away (via melting and vaporization) the remaining nuclear fuel Which, spread out, is no longer of Super Critical Mass / Super Critical configuration and not only does the chain reaction cease growing but in much of the fuel the chain reaction is not even be sustained In which case only a tiny fraction of the available fissionable material ever fissions So a fizzle produces a much, much smaller net energy & radiation release Which can be so weak that it ends up being more "meltdown" than explosion

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The Prompt in **Prompt Super Critical Mass** alludes to fizzle-beating speed According to Wikipedia's "Critical Mass" webpage data: 1 To fission ~ all of a nuclear bomb's fuel requires at least 80 chain reaction cycles which must be completed within the ~ 1 microsecond before that fuel is thrown so far apart that the chain reaction is largely extinguished

But, from above, ²³⁵U fissions into all sorts of things over sub-microsecond to 1000's of second time scales **Bombs** need a fizzle-avoiding design & fuel producing Prompt (submicrosecond) Super Critical Mass **Reactors** instead target a stable chain reaction rate which requires a slightly **Super Critical Mass** of fuel but stays well below **Prompt Super Critical Mass** thereby slowing any



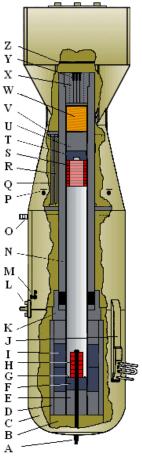
chain reaction rate variation to correctable second to minute timescales

https://en.wikipedia.org/wiki/Critical mass

But to give those concepts substance its time to dig into technologies, starting with:

The Technology of Nuclear-Fission "Atomic" Bombs

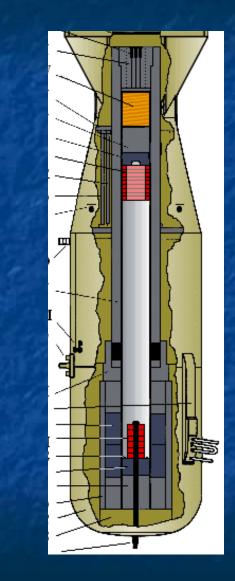
Producing a Prompt Super Critical Mass over Hiroshima required: "The Little Boy"



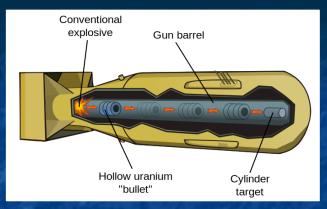
Cross-section drawing of Y-1852 Little Boy showing major mechanical component placement. Drawing is shown to scale. Numbers in () indicate quantity of identical components. Not shown are the APS-13 radar units, clock box with pullout wires, baro switches and tubing, batteries, and electrical wiring. (John Coster-Mullen)

- Z) Armor Plate
- Y) Mark XV electric gun primers (3)
- X) Gun breech with removable inner plug
- W) Cordite powder bags (4)
- V) Gun tube reinforcing sleeve
- U) Projectile steel back
- T) Projectile Tungsten-Carbide disk
- S) U-235 projectile rings (9)
- R) Alignment rod (3)
- Q) Armored tube containing primer wiring (3)
- P) Baro ports (8)
- O) Electrical plugs (3)
- N) 6.5" bore gun tube
- M) Safing/arming plugs (3)
- L) Lift lug
- K) Target case gun tube adapter
- J) Yagi antenna assembly (4)
- I) Four-section 13" diameter Tungsten-Carbide tamper cylinder sleeve
- H) U-235 target rings (6)
- G) Polonium-Beryllium initiators (4)
- F) Tungsten-Carbide tamper plug
- E) Impact absorbing anvil
- D) K-46 steel target liner sleeve
- C) Target case forging
- B) 15" diameter steel nose plug forging
- A) Front nose locknut attached to 1" diameter main steel rod holding target components

"Atom Bombs: The Top Secret Inside Story of Little Boy and Fat Man," 2003, p 112. John Coster-Mullen drawing used with permission



So named because it WAS little and relatively simple:



http://en.wikipedia.org/wiki/ Little_Boy

An 80-90% ²³⁵U Tube was SHOT thru a cannon into place around a cylinder of 80-90% ²³⁵U

After cannon fired \rightarrow ²³⁵U Prompt Super Critical Mass:



Before cannon fired:

Enhanced by a surrounding **Neutron Mirror** bouncing **back** neutrons leaking outward which was the ONLY way it **BEAT** the initial heat starting to push things back apart, avoiding fizzle, getting MOST of ²³⁵U to fission \rightarrow ~ Complete energy liberation

The Manhattan Project didn't even advance test the Little Boy design: 1) Because they were almost certain it's simple idea / implementation would work 2) Because they'd produced so little of the absolutely necessary 80-90% enriched ²³⁵U (to be contrasted with the 0.7-5.0% ²³⁵U fueling common reactors) Why had so little ²³⁵U been produced? Because ²³⁵U is SO HARD TO ENRICH! As discussed earlier, ²³⁵U is chemically identical to ²³⁸U and separation must instead somehow exploit their mere 1% mass difference Requiring isotope separation plants repeatedly sending Uranium feedstock through diffusion barriers OR mass spectrometers OR high-speed centrifuges OR . . . Almost half of the WWII Manhattan Project's 27 billion dollar budget ^{1, 2} was spent developing & building such Uranium isotope separation plants ²⁻⁴ 1) As expressed in equivalent 2023 U.S. dollars 2) https://en.wikipedia.org/wiki/Manhattan Project 3) "The Making of the Atomic Bomb" by Richard Rhodes, 25th Anniversary Edition, Simon & Schuster (ISBN978-1-4516-7761-4)

4) https://www.nps.gov/mapr/learn/uranium.htm

Located in what had been the backwoods of Oak Ridge Tennessee:

Where, after being converted into UF₆, natural Uranium (99.3% ²³⁸U + 0.7% ²³⁵U) was sent through these three plants, very, very gradually filtering out ²³⁸U in favor of the ²³⁵U



0.7% ²³⁵U $\rightarrow 0.9\%$ ²³⁵U Liquid Diffusion "S-50" Plant

Designed to house 1600 liquid thermal diffusion columns connected in progressive purification stages

https://en.wikipedia.org/wiki/ S-50_(Manhattan_Project)

https://ahf.nuclearmuseum.org/ ranger/tour-stop/s-50-plant/





0.9% $^{235}U \rightarrow 23\%$ ^{235}U Gaseous Diffusion "K-25" Plant

Housing 2892 gaseous diffusion tanks connected in progressive purification stages, inside of what was then the **world's largest building**: Four stories tall, half mile long, 42.6 acre footprint

https://en.wikipedia.org/wiki/K-25

Plus references given on the preceding slide

23% $^{235}U \rightarrow 80-90\%$ ^{235}U Electromagnetic "Y-12" Plant

With **11** electromagnetic "racetracks" through which only ²³⁵U could readily pass, organized into two progressive purification stages

https://en.wikipedia.org/wiki/ Y-12_National_Security_Complex

https://teva.contentdm.oclc.org/digital/ collection/p15138coll18/id/305/ As compared to the Plutonium required for the other WWII Nuclear Bomb: Which was instead a direct product of ²³⁸U fission decay within a nuclear reactor: $^{238}U + ^{1}n (hot/fast) => ^{239}U => ^{239}Np + \beta => ^{239}Pu + \beta$

Then easily separated from co-products because different numbers of electrons meant that those co-products chemically bonded to different things

(Remembering that while ²³⁹U, ²³⁹Np and ²³⁹Pu share an atomic mass of 239 their electron counts = proton counts = atomic numbers are 92, 93 and 94)

The Manhattan Project hid its reactor in the badlands of Eastern Washington State within what was later named the "Hanford Nuclear Reservation" ¹ now better known as the Hanford Superfund Nuclear Waste Cleanup site ²



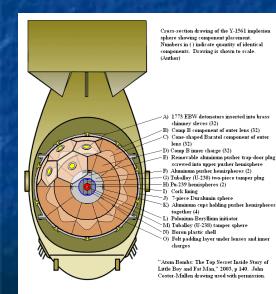
U.S. Government Accountability Office - 2022: ³ "One of the largest and most expensive environmental cleanup projects in the world"

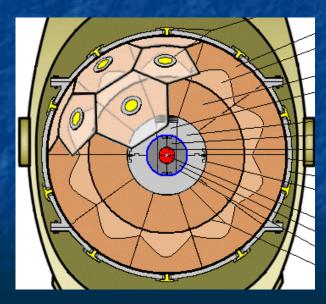
"estimated that completing cleanup of the entire site (will) cost between \$300 billion and \$640 billion ⁴ and take decades"

1) https://en.wikipedia.org/wiki/Hanford_Site
 2) https://www.hanford.gov/page.cfm/AboutHanfordCleanup
 3) https://www.gao.gov/assets/730/722024.pdf
 4) Equaling 10-20 times the entire WWII cost of the Manhattan Project ⁵

They had PLANNED to use that plutonium in the same Little Boy design

But they discovered that the plutonium fission reaction started up so much faster that
Pu would have begun blowing apart well BEFORE the canon
could fully merge the Pu tube and Pu cylinder, thereby producing a FIZZLE
So they were compelled to develop the much more complex "Fat Man" design:
A spherical shell of explosives surrounding a spherical shell of Pu designed to
compress the Pu shell into a prompt supercritical sphere in < 1 micro-Sec ¹
THIS is what they tested at Alamogordo NM . . . and then dropped on Nagasaki





"Shaped" conventional explosive shell Smaller embedded Plutonium shell Final prompt supercritical sphere (----)



← http://en.wikipedia.org/wiki/Fat_Man

1) Virtually all sources note that higher speed is needed for Pu vs. U, but I found no source actually giving comparative times

Bomb vs. Reactor comparison up to this point:

Uranium Bombs:

Are fueled by 80-100% ²³⁵U + 20-0% ²³⁸U

Before triggering, that fuel is separated and/or distributed such that it remains sub-critical
Triggered chemical explosives then compress that fuel into a prompt super-critical condition
Rapidly growing fission reactions then produce heat working to counter that compression
But if the compression is forceful enough and fast enough (completed in ~ 1 microsecond)
virtually all of the fuel fissions before super-criticality is lost due to re-expansion

Reactors:

Are fueled by 0.7-5% ²³⁵U + 99.3-85% ²³⁸U

The Uranium fuel mass **alone** (even if lumped together via accidental meltdown) is **sub-critical** But inside an operating reactor, a sustained **critical reaction is induced** by the addition of: Neutron Moderation generally (in the West) via cooling / heat-transferring water Balanced by Neutron Poisoning from within movable control rods

Understanding a reactor's induced sub-critical \rightarrow critical transition calls for a deeper look into:

The Science & Technology of Nuclear (Fission)¹ Reactors:

1) The "**Fission"** clarifier is actually unnecessary because, after almost three-quarters of a century of intense and lavishly funded research, not a single practical **Nuclear "Fusion" Reactor** has yet been built ²

2) For further discussion of Fusion Reactors see my note set: Exotic Power Technologies (pptx / pdf / key)

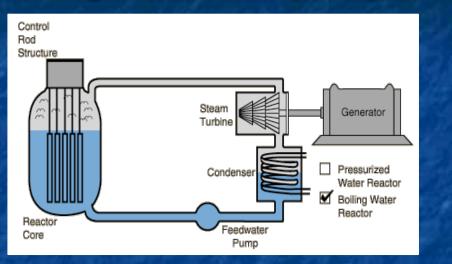
Think of it this way: A Reactor = Sub-Critical Mass + an Accelerator + a Brake The **Accelerator** is the **neutron moderator** (light / common water in most reactors) The **Brake** is **neutron poison** (absorbers) contained within movable "control rods" The **GOAL** is to balance those competing effects to such that: Exactly **one** neutron ejected by first ²³⁵U is then absorbed by a second ²³⁵U Which then decays (and so on an so on) => Constant energy release That balancing act is aided by an important characteristic of neutron emission: Very few neutrons (~0.65%) are "prompt" = Released extremely quickly Most neutrons instead take milliseconds to several seconds to emerge Which means that the reaction can only build over seconds to minutes Giving "control rods" much more time to move (and thereby control)

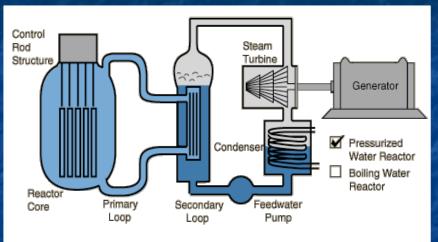
(Plus in many reactors, an additional intrinsic control mechanism - to be discussed shortly)

Light Water (normal water) Reactors come in two types:

Boiling Water Reactors (BWRs):







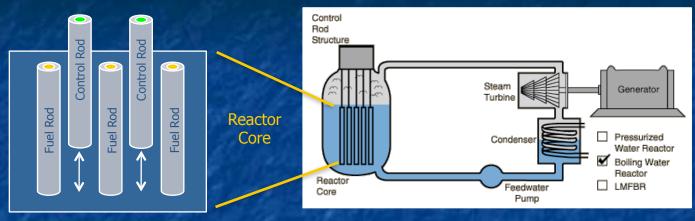
Both use uranium enriched to 4-5% ²³⁵U

Both use normal water to moderate some of the neutrons released by ²³⁵U fission
Both use neutrons (moderated & unmoderated) to stimulate further ²³⁵U + ²³⁸U fission
Both use fission heat to produce steam to spin turbines driving electrical generators
But they use different schemes to transfer that water-borne heat to produce that steam
Leading to their use of different control mechanisms & safety containment structures

Figures: http://hyperphysics.phy-astr.gsu.edu/hbase/nucene/reactor.html

Details of Boiling Water Reactors (BWRs):

Which exploit both a mechanical AND a subtle intrinsic control mechanism:



Fixed-in-place Fuel Rods are immersed in the partially water-filled reactor core
These are extremely heat-resistant zirconium tubes (1-2 cm dia. / 3-4 m long)
containing tall stacks of cylindrical 4-5% ²³⁵U + ²³⁸U fuel pellets
Interleaved with similar but movable Control Rods filled with neutron poisons
Which can be lowered to increasingly obstruct neutron paths between Fuel Rods,
absorbing more neutrons and thereby "braking" the fission reactions
While surrounding water provides moderation "accelerating" the fission reactions

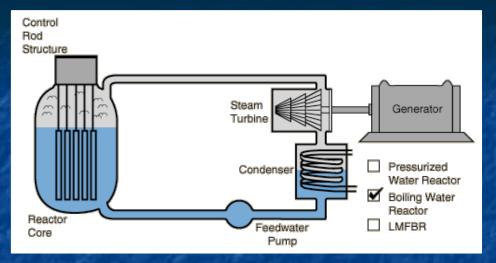
After driving the turbine, the steam is cooled, condensed & returned to the reactor But what if water is somehow lost (and not replaced by automatic systems)? This is where a subtle intrinsic BWR control mechanism can come into play Use of enriched 4-5% ²³⁵U adds more neutrons, countering water's mild poisoning of them Water's strong effect is then moderating hot neutrons so that they split more ²³⁵U atoms To start the reactor, its neutron-poisoning Control Rods are gradually withdrawn, a fission chain reaction begins and the reactor core & surrounding water begin to heat, until the water is hot enough that steam begins to bubble up out of it which is then piped to the turbine-generator beginning production of electrical power

For MORE power, Control Rods are withdrawn further, the rate of Uranium fission increases, the water boils more vigorously, the additional steam spins the turbine-generator faster

However: Because steam bubbles contain ~ 2000X less water/volume than liquid water, there are fewer water molecules between the Fuel Rods, cutting **neutron** moderation making it harder and harder to increase heat-producing fission within the reactor

Which SHOULD make an out-of-control BWR core meltdown much less likely

But there is an offsetting potential problem with Boiling Water Reactors:

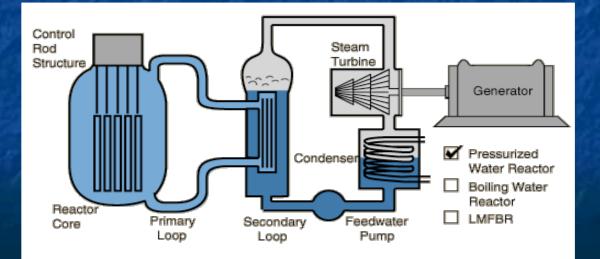


The turbine-generators are located OUTSIDE the reactor safety containment structure **because** they are complex machines requiring ongoing attention & maintenance **Meaning water from the very core of the nuclear reactor must continuously cycle in & out of the safety containment structure** Fortunately, **pure water** (¹H₂ ¹⁶O) cannot become strongly / persistently radioactive: Neutron-induced ²H (D) is stable while ³H is only very weakly radioactive Neutron-induced heavier oxygen isotopes (e.g. ¹⁷O & ¹⁸O) are stable

An Introduction to Sustainable Energy Systems: WeCanFigureThisOut.org/ENERGY/Energy_home.htm

The alternative of Pressurized Water Reactors (PWRs):

Partially inspired by concerns about BWR reactor core water exiting its containment:
Because if that water picked up impurities, THEY could become strongly radioactive
Or if the reactor Fuel Rods leaked, that water would transport massive radioactivity
So instead of the BWR's one water loop, in a PWR there are two water-cooling loops:
A highly-pressurized & superheated Primary Water Loop enters the reactor's core
Outside the core - but still within the containment structure - heat is transferred to
A Secondary Water Loop which exits the containment to drive the turbine-generator



http://hyperphysics.phy-astr.gsu.edu/hbase/nucene/reactor.html

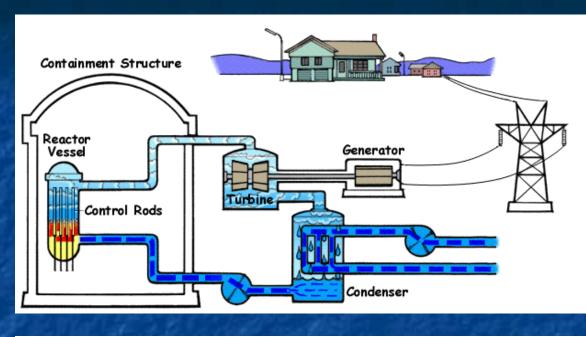
Subtleties of Pressurized Water Reactors (PWRs): The Primary Loop's job is maximizing heat delivered to the Secondary Loop In a PWR, that Primary Loop is therefore highly pressurized which allows its water to: 1) Be heated far above it's normal 100°C boiling temperature - carrying more heat 2) But still remain a dense liquid (rather than a dilute vapor) - carrying more heat Both of which can enhance the overall "thermal efficiency" of PWRs, possibly yielding more generated electrical power per Uranium fuel input & nuclear waste output But the water in the PWR's Primary Loop is ALSO its NEUTRON MODERATOR Under pressurization, THAT liquid water cannot significantly expand or vaporize So the degree of neutron moderation (which accelerates ²³⁵U fission) will **not** automatically decrease as the reactor core heats up So Pressurized Water Reactors (PWRs) lack the intrinsic negative feedback mechanism

that enhances the stability of competing Boiling Water Reactors (BWRs)

Comparisons focusing on water's temperature, flow, liquid vs. steam state:

Boiling Water Reactor:

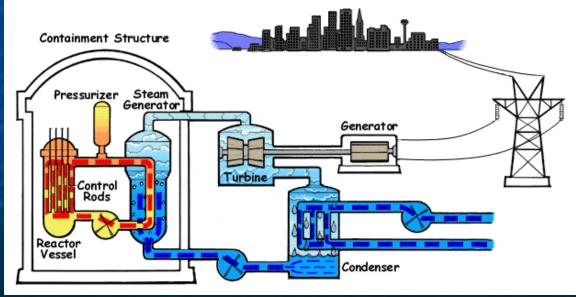
www.nrc.gov/reading-rm/basic-ref/ students/animated-bwr.html



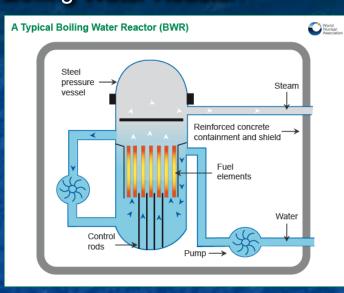
Pressurized Water Reactor:

www.nrc.gov/reading-rm/basic-ref/ students/animated-pwr.html

(These animations play within Powerpoint & Keynote)

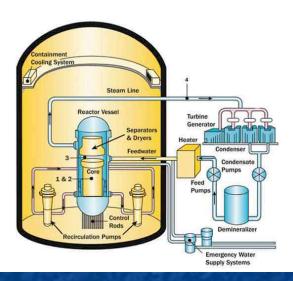


Comparisons focusing on details - but weak on big picture (such as containment) Boiling Water Reactor:

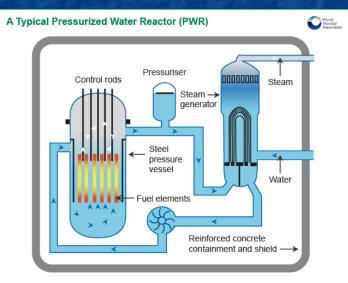


www.world-nuclear.org/info/ Nuclear-Fuel-Cycle/Power-Reactors/Nuclear-Power-Reactors/

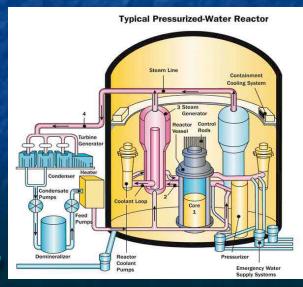




Pressurized Water Reactor:



www.world-nuclear.org/info/ Nuclear-Fuel-Cycle/Power-Reactors/Nuclear-Power-Reactors/



www.nrc.gov/reactors/pwrs.html

Finally, more accurate depictions of containment strategies & structures:

Boiling Water Reactor:

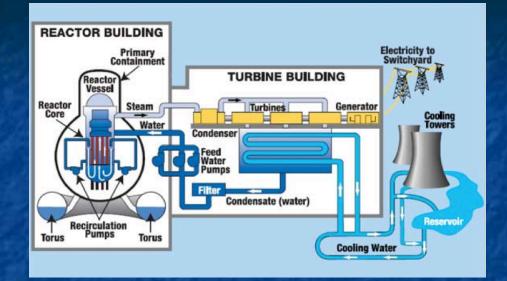
Strong reactor vessel containment

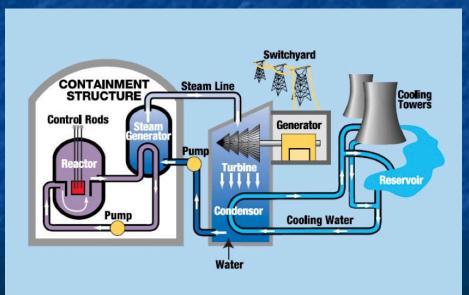
Weak **reactor building** containment (often conventional flat walls & roofs)

No turbine building containment

Pressurized Water Reactor: Weak reactor vessel containment Strong reactor building containment of reactor vessel & steam generator (steel-reinforced concrete domes)

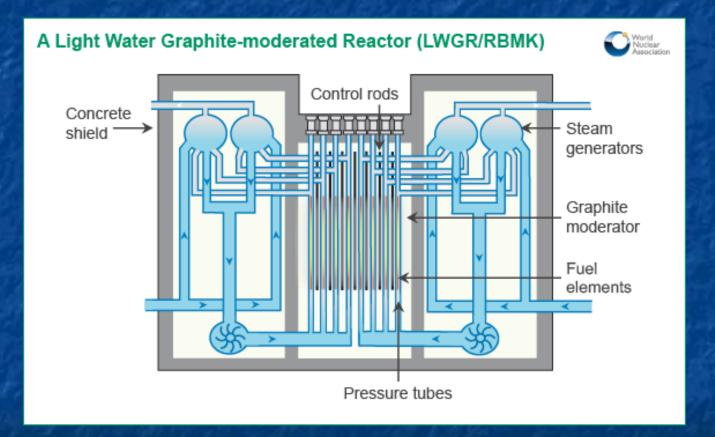
No turbine building containment





Source: CRS Report to Congress – "Power Plants: Characteristics and Costs" (November 13, 2008) - Order Code RL34746 https://fas.org/sgp/crs/misc/RL34746.pdf But we also need to consider one other (non-Western) type of reactor:

The **RBMK** (Reaktor Bolshoy Moshchnosti Kanalnyy) reactor – as used at Chernobyl

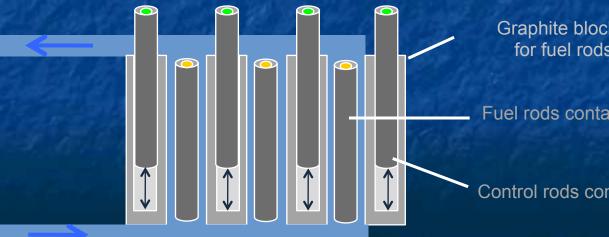


http://www.world-nuclear.org/info/Nuclear-Fuel-Cycle/Power-Reactors/Appendices/RBMK-Reactors/

RBMK Reactors

RBMKs use partially pressurized cooling water, that is allowed to boil Putting them somewhere **between** the previous **BWR** and **PWR** designs But they use water ONLY for heat transfer and NOT for neutron moderation Instead, fuel rods rest in oversized metal-lined holes in blocks of **Graphite** With thin layers of cooling water flowing between rods and liners **Plus** gas flow for heat transfer between liner and block / block to block

The graphite (alone) produces near complete neutron moderation



Graphite blocks with holes/liners for fuel rods and control rods

Fuel rods containing uranium

Control rods containing neutron poison

Unique design goals & characteristics of RMBK reactors:

Design goals were to:

- Use much cheaper un-enriched natural uranium: 0.7% ²³⁵U + 99.3% ²³⁸U
- Produce BOTH electrical power PLUS plutonium for weapons
- Build unusually large high power reactors, at unusually low costs

Which was accomplished via:

- Complex heat transfer scheme combining thin layers of water + inert gas flows
- Constant, heavy, neutron moderation provided by (flammable) graphite blocks
 With neutrons already moderated, water's moderation becomes unimportant!
 WITHOUT heavily reinforced reactor containment vessel / containment building
 As used in western reactors including both BWR and PWR designs above

The Three Major Nuclear Reactor Accidents:

The Three Mile Island Accident

Eastern Pennsylvania - 28 March 1979 Babcock & Wilcox Pressurized Water Reactor #2 (one of two on site)

nuclear new Special Report-April 6, 1975

Simplified PWR Showing Three Mile Island Release Paths

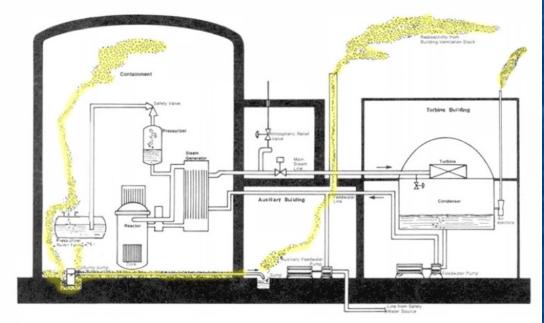
The ordeal at Three Mile Island

A combination of design deficiency, mechanical failure, Answers," the event could not be comidered, in the parand human error contributed to the ill-controlled accident inno of mactor tailory studies, a "major errors" ("an even that was touched off as about 4 an or wedendedy. March 28, at Unit 2 of the Three Mile hand meders power the quick/ wast on to activity). The Three X-2 work? however, tion of Metopolitan Editon Company, a member company of General Public Utilities (GPU). The initial event at the unit, located near Harrisburg, Pa, has been character-ized as a lossof-normal-declarater turbine trip-with comfications. As Norman Rasmussen of M.I.T. explained the oflowing Sunday on ABC's television program "Issues and

certainly promiaes to have major consequences for the utilization of nuclear power in America and elsewhere--this in spite of the fact that the accident was contained and the amounts and forms of radioactivity that did escape from the plant, appeared, by most accounts, to have be of no major consequence.



Convright 1979 by American Nacies: Society



Yellow highlighting of Radiation Release Paths added

Figure from the "Nuclear Newswire" - American Nuclear Society Reports, 1979 & 2022: 1) https://www.ans.org/file/6411/TMI%20Report%20Featured%20Image.jpg 2) https://www.ans.org/news/article-3916/the-three-mile-island-special-report/

Drawing from Presidential, Nuclear Regulatory Commission & Press Reports: 1-3

Initial fault was in the secondary water cooling loop (outside the containment): A filter clogged, operators tried to clean it by injecting compressed air The resulting over-pressurized water leaked into a pneumatic control line Hours later the compromised pneumatic line caused secondary loop pumps to trip off → Secondary loop could no longer remove heat from the reactor core's primary loop Primary cooling loop then overheated, initiating automatic "SCRAM" shutdown Ramming control rods fully downward to guench ²³⁵U fission in the reactor's core But there was already a HUGE amount of latent heat within the reactor core Plus heat still being generated by the continued breakdown of ²³⁵U fission products:

 $\begin{array}{c} \rightarrow \rightarrow \text{Neutron} \\ & \downarrow^{44}\text{De} \\ & \downarrow^{$

1) https://www.osti.gov/biblio/6986994

2) https://www.nrc.gov/reading-rm/doc-collections/fact-sheets/3mileisle.html#tmiview

3) https://www.graphicnews.com/en/pages/38900/us-40th-anniversary-of-thethree-mile-island-accident

With the SCRAM, three emergency pumps automatically turned on to cool the core But two were blocked by manual shutoff valves left closed after earlier maintenance Thereby dramatically diminishing the emergency cooling system's effectiveness The Primary loop heated to point its pressure relief valve (PORV) was energized to open When excess pressure was vented, that valve **should** have then closed Stopping further loss of water from that primary cooling loop But the pressure relief valve instead stuck open continuing its release of cooling water As PORV's had stuck open **nine** previous times on Babcock + Wilcox reactors¹ But dark control room light indicated that power to open the valve had been removed And there was **no light** indicating whether or not valve HAD actually closed Operators **misinterpreted** dark "open" light as indicating PORV valve closure: **U**ndetected stuck-open valve continued water release from primary cooling loop Which operators did not notice because the reactor had been designed & built with no direct way of measuring the cooling water level around the reactor core (!)¹

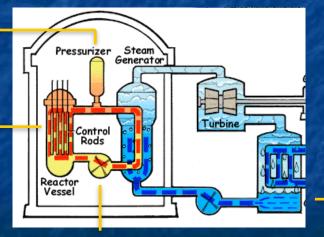
1) Report of the President's Commission on the Accident at Three Mile Island - page 11: https://www.osti.gov/biblio/6986994

But instruments DID suggest water was in the Pressurizer ABOVE the reactor So operators assumed that the reactor below it must still be fully immersed in water Then, because of pump vibrations, and fearing pressurizer would overfill (and fail): Operators shut down automatic pumps trying to add water to the primary loop In fact, the water level had already fallen below the top of the reactor's core, falling ever lower as steam continued to exit via the stuck-open valve The water pumps had vibrated because they'd been trying to pump steam!

Pressure Relief Valve (PORV): Stuck open / venting steam

> Primary Cooling Loop: Steam replacing water

Water-Adding Pumps: Blocked or disabled by operators



Water Circulation Pumps: Vibrating / pumping steam Secondary Cooling Loop: Shut down by filter-cleaning Confusion reigned for four hours during which:

About half of the reactor's core melted down releasing uranium inside the containment As in "The China Syndrome" movie which coincidentally debuted the very same week

The superheated Zr metal of the fuel rod tubes began catalyzing steam's decomposition: $2 H_2O + hot Zr \rightarrow 2 H_2 + O_2$

Filling the containment building with H₂ and O₂ which eventually found an ignition source and **explosively recombined** ¹ (luckily) blowing only relatively small holes in the containment's walls, venting proportionally small amounts of radioactivity to the surroundings

The same mechanism that would produce Fukushima's explosions 32 years later

Which continued until a fresh clearer-headed new shift of operators figured out that: rather than needing LESS water, the reactor's core desperately needed MORE water, thereby finally beginning to bring the TMI reactor accident under control

1) Report of the President's Commission on the Accident at Three Mile Island - pages 87, 99 & 107: https://www.osti.gov/biblio/6986994

Partial list of faults and errors: Equipment failures:

Stuck open primary loop pressure relief valve Indicator giving only **intended** state of that valve and not its true state Lack of dedicated indicator giving water level in core Control system producing over 100 simultaneous alarms in first minutes of failure Management / operator / training errors: Initial procedure for cleaning out secondary cooling loop's clogged filter Emergency cooling system manual valves left closed after earlier maintenance Misinterpretation of badly designed pressure relief valve indicator Operator mistrust of automatic safety systems (for cause?), leading to: Operator misuse & override of water cooling systems, replicating errors that 18 months earlier **almost** brought down another Babcock & Wilcox reactor: A previous near disaster about which TMI operators were never informed 1-3

1) Report of the President's Commission on the Accident at Three Mile Island - page 10: https://www.osti.gov/biblio/6986994 1) https://en.wikipedia.org/wiki/Three_Mile_Island_accidentor.htm 2) https://en.wikipedia.org/wiki/Davis-Besse_Nuclear_Power_Station Quoting directly from the

Report of the President's Commission on the Accident at Three Mile Island: 1

Excerpt from "Handling of the Emergency" (page 17):

"The response to the emergency was dominated by an atmosphere of almost total confusion. There was lack of communication at all levels. Many key recommendations were made by individuals who were not in possession of accurate information, and those who managed the accident were slow to realize the significance and implications of the events that had taken place."

Excerpt from "Warning" (page 24):

"We have stated that fundamental changes must occur in organizations, procedures, and, above all, in the attitudes of people. No amount of technical "fixes" will cure this underlying problem. There have been many previous recommendations for greater safety for nuclear power plants, which have had limited impact. What we consider crucial is whether the proposed improvements are carried out by the same organizations (unchanged), with the same kinds of practices and the same attitudes that were prevalent prior to the accident. As long as proposed improvements are carried out in a "business as usual" atmosphere, the fundamental changes necessitated by the accident at Three Mile Island cannot be realized."

In light of the above, I must note that in researching modern TMI "information webpages" posted by BOTH industry associations AND federal agencies many (if not most) **still** fail to mention central critical errors, some omitting even the egregious failure to reopen emergency valves after earlier maintenance.

Suggesting, sadly, that the Commission's final warning has fallen on largely deaf ears

1) Report of the President's Commission on the Accident at Three Mile Island: https://www.osti.gov/biblio/6986994

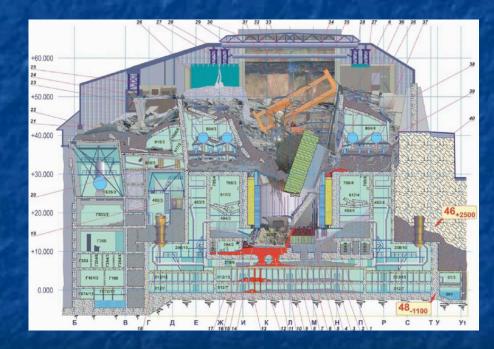
The Chernobyl Accident

Ukraine (then Soviet Union) - 26 April 1986 RBMK Reactor #4 (one of four on site)

Before:



After: As now entombed inside a massive "sarcophagus"



https://www.researchgate.net/publication/ 353120989_Preliminary_results_on_dry_Cutting_FOR_Segmentation_of_nonhomogeneous_FCM_at_ChNPP_Unit_4_with_advanced_laser-technologies Unlike almost all Western Nuclear Power Plants . . .

Chernobyl's RBMK reactors use masses of Graphite as a Neutron Moderator This solid does not expand and then boil away as temperature increases Thus, as reactor power increases, its neutron moderation does not diminish vs. moderating water whose loss would have dampened fission Graphite cores produce strong, continuous, neutron moderation: Initially **hot neutrons** with extremely high kinetic energy undergo many, many collisions with cooler graphite (carbon) atoms leading to neutron kinetic energy approaching that of the ambient atoms So from then on, these cooled neutrons are almost as likely to gain energy from atomic collisions as lose energy from atomic collisions

An Introduction to Sustainable Energy Systems: WeCanFigureThisOut.org/ENERGY/Energy_home.htm

Leading to Chernobyl's 1st positive feedback loop: Water no longer moderated these already slowed down neutrons However, water did still absorb neutrons, slowing nuclear fission reactions But then, when the reactor began to overheat and its water started to boil: There was less water per volume \rightarrow There was less neutron absorption per volume \rightarrow Leaving more neutrons to accelerate nuclear fission This acceleration of fission, upon creation of steam bubbles, is called a: Positive void coefficient ¹⁻³ "Positive" in the sense that it provides positive feedback, stoking the fission reaction

1) https://en.wikipedia.org/wiki/Void_coefficient 2) https://en.wikipedia.org/wiki/RBMK 3) https://en.wikipedia.org/wiki/Chernobyl

So when Chernobyl started to overheat, this further accelerated the heating

Chernobyl's 2nd positive feedback loop: Its strange control rods



A control rod's job is to slow nuclear fission when it's pushed into the reactor core But before a control rod enters the reactor core, its hole is filled with water Which (per discussion above) already absorbs some neutrons Designers wanted strongest possible drop in neutrons when the absorber entered So they decided to kill off the initial absorption of the neutrons in water, by first pushing out water, via a unique **Displacer** extension of the control rod But that meant as a control rod entered reactor, **neutron population changed as**:

Medium (due to water) \rightarrow High (no loss in displacer) \rightarrow Low (due to absorber)

In the middle (with only displacer inserted) nuclear fission instead accelerated Accelerating even more because displacer was made of neutron moderating graphite

Chernobyl's 3rd and 4th positive feedback loops: Involving Neutron "poisons" I described earlier how things like Xenon, Boron & lodine act as **neutron poisons** Absorbing but not re-emitting any neutrons (taking them out of play) But fission chain reactions themselves **produce poisons** within the fuel mass Meaning Control Rods must be gradually withdrawn to maintain reactor power But more subtly (and potentially deadly): At HIGH reactor power strong neutron flux can make Control Rod poisons radioactive Causing them to fission away into new **non-poison** elements Diminishing the effectiveness of the Control Rods \rightarrow Positive feedback loop driving the reactor power output even higher At LOW reactor power neutron poisons tend to build back up (per first point above) Which drives nuclear fission rate down even further \rightarrow Positive feedback loop driving the reactor power output even lower

Before the accident, the Chernobyl Reactor had been running at low power Meaning the fourth positive feedback loop had been in effect for a long period leading to a higher than normal net amount of **neutron poison** within the reactor As the operators now wanted to bring the reactor back to full power they knew they would have to withdrawal control rods farther than normal or withdraw **more** fuel rods than they would normally withdraw But as the reactor heated up, accumulated poisons would begin to burn off (fission away) meaning operators would have to drive control rods back to their normal operating depth or increase the number of fully inserted control rods back to the normal number This normal, carefully balancing Chernobyl reactor start-up procedure was spelled out As similar careful start-up procedures are spelled out for reactors around the world because they ALL suffer from this same poison build-up / burn-off phenomenon But late at night, doing a much delayed test, in the absence of senior reactor staff, these particular Chernobyl operators were in a hurry and they withdrew many more than the recommended number of control rods

Four positive feedback loops → Instability → Sudden intense spike in fission And, due to their abnormal procedures, they'd left themselves no margin for error Likely leading to ("likely" because witnesses were dead and the damage overwhelming): - A Massive Steam explosion blowing the lid right off the top of the reactor

- Which immediately exposed the super-hot reactor core to air (and its O₂) because RBMK's were built **without** western-style containment buildings
- Allowing air (w/ its oxygen) to reach the super hot graphite moderator blocks
- Causing those graphite blocks to near instantaneously burst into flame

 Producing the strong smoke plumes and thermal updrafts which, in short order, distributed radioactive debris & dust all across eastern Europe
 Extraordinarily bad reactor design OR extraordinary human error?
 I'd argue "both" - which I invite you to personally research ¹⁻³

But given RMBK's limited Western use, I'm instead going to move onward to . . .

1) https://en.wikipedia.org/wiki/RBMK
 2) https://en.wikipedia.org/wiki/Chernobyl
 3) Or my highly recommended long read: Adam Higginbotham's book Midnight in Chernobyl (ISBN 978-1-5011-3461-6)

The Fukushima Daiichi Accident Fukushima, Japan - 11 March 2011 General Electric Boiling Water Reactors #1 - #4



Figure: Institute for Science and International Security report (only one week after accident)¹

1) https://isis-online.org/isis-reports/detail/new-march-18-satellite-image-of-fukushima-daiichi-nuclear-site-in-japan/37

Tohoku Earthquake and Tsunami¹

14:46 PM: Richter 9.1 earthquake occurs ~ 70 km east of the Fukushima shore



Local electric power grid crashes due to earthquake damage But earthquake sensors automatically initiate shutdown of reactors Activating reactor-site diesel backup generators which: Power SCRAM insertion of control rods to quench ²³⁵U fission Energize emergency water cooling pumps

15:36 PM: Tsunami waves flood reactor sites Shutting down diesel backup generators Halting emergency shutdown procedures Eliminating power to control room instruments Leaving plant operators literally in the dark

1) https://en.wikipedia.org/wiki/2011_Tōhoku_earthquake_and_tsunami Video: Excerpt from PBS Nova's "Nuclear Meltdown Disaster" (2015)



(This video plays within Powerpoint & Keynote)

Fukushima's TWO Reactor Complexes:

Fukushima Daiichi (Fukushima #1):

Six 1967 vintage General Electric BWR's, ~ 225 km northeast of Tokyo 1

Three operating when 11 March 2011 tsunami struck, precipitating their destruction



Fukushima Daini (Fukushima #2) located 12 km to the south:
 Four 1982 vintage reactors of same basic design, all four in operation that day ²
 But here, heroic and often inspired operator action prevented reactor destruction ³



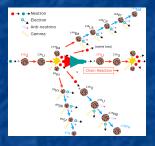
1) https://en.wikipedia.org/wiki/Fukushima_Daiichi_Nuclear_Power_Plant
 2) https://en.wikipedia.org/wiki/Fukushima_Daini_Nuclear_Power_Plant
 3) Upon which I will elaborate below

I found **reams** of information about the Fukushima accident

With much more detail & consensus than I found for the TMI & Chernobyl accidents But in the end, it wasn't all necessary, because this accident was easy to figure out: It wasn't due to unpredictable equipment breakdowns It wasn't due to lack of operator training or operator errors It was instead due to design shortcomings and compromises that were well known and had been recognized for decades, but which were accepted based on the cost reductions they facilitated Accepted by reactor's owners: Tokyo Electric Power Company (TEPCO) Accepted by the reactors' designers & builders: GE / Toshiba / Hitachi And accepted by the responsible Japanese Government Regulators

An Introduction to Sustainable Energy Systems: WeCanFigureThisOut.org/ENERGY/Energy_home.htm

Fukushima design shortcoming #1 (shared by all reactors):
As discussed earlier: Turning off a reactor doesn't really turn it off
A reactor is "turned off" by inserting control rods containing Neutron poisons
absorbing so many neutrons that fission of ²³⁵U (but only ²³⁵U) is abruptly curtailed
But a rich population of previously created ²³⁵U fission products continue fissioning,
releasing large amounts of heat, for additional seconds, minutes or hours,
adding to the heat that had already built up within the then operating reactor!



The Reactor Core itself may be able to withstand the resulting temperatures
because it's built with expensive & exotic high temperature materials, possibly including:
Melting Points (°C): Titanium 1670 Zirconium 1854 Tantalum 2950 Tungsten 3400But the reactor shell and piping can be substantially less temperature resistant:
Melting Points (°C): Irons 1127-1204 Carbon Steels 1371-1593 Stainless Steel 1510

Metal melting point data from: https://fractory.com/melting-point-of-metals-chart/

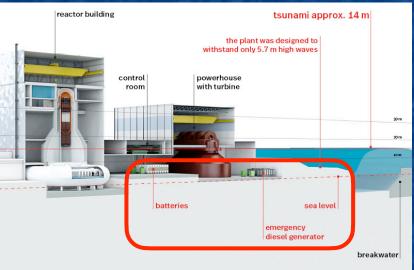
The result: AFTER shutdown reactors MUST be cooled for DAYS

Future reactors might be able to do this using only stored water + gravity For instance, GE's ESBWR design and certain Small Modular Reactor (SMR) designs But I have yet to learn of a single such **passively cooled** reactor in actual operation Today's reactors are instead actively cooled, meaning that upon shutdown electric pumps must circulate cooling water for the required multiple days Shutting down a Nuclear Power Reactor thus requires days of Electrical Power Which can't be supplied by the then shutting-down or already shut-down reactor And if unavailable from a neighboring still operating reactor it's imperative that electrical power remain available from **SOMEWHERE ELSE** So how did the builders / owners / regulators of Fukushima address this challenge? For backup shutdown electrical power they added to each reactor installation banks of batteries AND diesel-powered electrical generators

But WHERE were those batteries & diesel electric generators placed?

On the edge of perhaps the world's most seismically active & tsunami prone coast Indeed, on one of the coasts where "tsunamis" actually got their name!



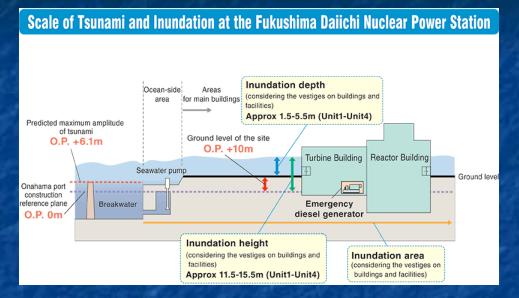


Where these back-up batteries and diesel electric generators were built into
BASEMENTS ... AT NORMAL SEA LEVEL (right figure, highlighted by red box)
WHY locate plant, pumps & generators AT sea level (vs. up the adjacent hill)?
Likely only to allow use of cheaper pumps/pipes unable to pump water up/down that hill

Left) https://en.wikipedia.org/wiki/ Fukushima_Daiichi_Nuclear_Power_Plant Right) With title text hidden and emphasizing red box added: https://www.base.bund.de/EN/ns/accidents/fukushima/fukushima.html

Compounded by Fukushima design shortcoming #2: Inadequate Tsunami protection

From the summary of a later Federation of Electric Power Companies of Japan (FEPC) report: 1



Interpreting figure's O.P. ("Onahama port construction reference plane") as normal sea level:

- An offshore Tsunami Barrier was built reaching 6.1 meters above O.P.
- Behind which the reactor complex's ground level was 10 meters above O.P.
- But, according to this figure, the emergency diesel generators were actually BELOW O.P.
 Meaning they could even have been flooded by everyday groundwater seepage
 All mooted by the arrival of a Tsunami extending 15.5 METERS ABOVE above O.P.

1) https://www.fepc.or.jp/english/nuclear/power_generation/overview/

But those shortcomings were actually identified well before the "accident" ¹⁻³ First, while the design's goal was to block tsunami's of **10 METERS** height the **actual design** incorporated an only 6.5 meter high offshore barrier apparently just **hoping** it would slow 10 meter high water enough that it would not then flood up upon onto the 10 meter high ground around the reactors But even that optimism-based scenario was undermined by subsequent studies suggesting that the risk of even larger tsunamis was too high and that the barrier height should be very significantly increased TEPCO considered those studies but ultimately decided against higher barriers Fearing that admission of their design error at Fukushima might lead to calls for similar barriers, or barrier heightening, at other Japanese nuclear plants (including at sites where the tsunami threat was less acute) Instead, SOME of the backup generators were moved up to the top of the hill But their power lines and circuit breakers were left down in those basements

where they were flooded and knocked out of service when the tsunami hit

1) https://www.base.bund.de/EN/ns/accidents/fukushima/fukushima.html

2) https://eta.lbl.gov/sites/default/files/seminars/fukushima1_technical_perspective_lbl_eedt_04052011-1.pdf

3) https://nap.nationalacademies.org/catalog/18294/lessons-learned-from-the-fukushima-nuclear-accident-for-improving-safety-of-us-nuclear-plants

Have we in the U.S. been any smarter, wiser, or less-penny pinching? Humboldt Bay Nuclear Power Plant (first of three U.S. west coast Nuclear Plants): 1 1960: Construction begun on the northern California coast, with the plant was sited on the Pacific Ocean waterfront, at essentially sea level, but behind a modest piled stone berm 1964: Record-breaking 1964 Alaskan Earthquake triggers tsunami devastating the nearby Northern California town of Crescent City² Subsequent study indicates that city had "experienced tsunami conditions 31 times between the years 1933 and 2008"² 1963: Construction of the Nuclear Plant completed and plant commissioned 2004: Plant operator PG&E announces that it has lost three nuclear fuel rods **2020:** Plant decommissioned, in part due to discovery of new nearby earthquake faults



Stone berm

1) https://en.wikipedia.org/wiki/Humboldt_Bay_Nuclear_Power_Plant



Minor natural protection

(Google Earth)

2) https://en.wikipedia.org/wiki/Crescent_City,_California

San Onofre Nuclear Power Plant (second of three U.S. west coast Nuclear Plants): 1

1964: Construction begun on the southern California coast, not far north of San Diego with plant sandwiched between Interstate Highway 5 and Pacific Ocean waterfront, immediately south of popular state park & beach (where I vacationed as a child)

Built at essentially sea level, without natural or added artificial tsunami barriers

2012: Both reactors shut down:

"after premature wear was found on more than 3,000 tubes in replacement steam generators that had been installed in 2010 and 2011"

2013: U.S. Senate Environment and Public Works Committee chairman claims plant: "posed a danger to the eight million people living within 50 miles of the plant"

2013: Plant decommissioned



Left Photo: www.kpbs.org/news/2011/mar/24/san-onofre-operators-welcome-nrc-review/ Right photo and reference 1) https://en.wikipedia.org/wiki/San_Onofre_Nuclear_Generating_Station Diablo Canyon Nuclear Power Plant (third of three U.S. west coast Nuclear Plants): 1

1968: Construction begun on **very lightly populated** California coast roughly midway between San Francisco and Los Angelas, **atop a 26 meter tall cliff**

Later discovered that plant was within 5 km of two previously unknown earthquake faults

But Nuclear Regulatory Commission comparative review of U.S. nuclear power plants concluded that Diablo Canyon had "a high level of preparedness and strong capability in terms of equipment and procedures to respond to severe events"

2021: Among vigorous calls for plant's shutdown, a MIT / Stanford study concluded:

"keeping Diablo Canyon running until 2035 would reduce the state's carbon emissions from electricity generation by 11% every year, save the state a cumulative \$2.6 billion . . . and improve the reliability of the grid" ¹

Present Day: That debate continues



Photo: www.ojaipost.com/2011/03/diablo-canyon-nuclear-plant/ 1) https://en.wikipedia.org/wiki/Diablo_Canyon_Power_Plant



Photo: https://wonderfulengineering.com/wp-content/uploads/ 2021/10/diablo-canyon-exterior-2-2.jpg

Returning to Fukushima: where within minutes of the tsunami wave ...

SEVEN operating Nuclear Reactors (3 at Fukushima Daiichi + 4 at Fukushima Daini) have SCRAMMED, quenching ²³⁵U fission within their cores

> But products of earlier ²³⁵U fission continue their fission decay adding more and more heat energy into those reactor cores

Which have now lost both normal AND emergency backup cooling due to massive basement-level tsunami flooding

Allowing the reactor cores to get hotter and hotter AND for the spread of intense heat into other parts of the reactor never intended to operate at such extreme high temperatures

Threats now compounded by . . .

Fukushima design shortcoming #3 (shared by many/most reactors): Spent Fuel

"Spent fuel" is really not all that spent:

After two years in a reactor ≤ 25% of the ²³⁵U actually fissions, but it must nevertheless then be replaced because ²³⁵U fission can no longer be sustained (i.e., because what started as 4-5% ²³⁵U fuel has become ~ 3-4% ²³⁵U fuel)

Thus, rather than trying to immediately bury it for millennia, it makes much more sense that it be re-enriched (removing ²³⁸U), boosting it back up to **reactor grade 4-5%** ²³⁵U

However, rich in still-fissioning ²³⁵U & ²³⁸U products, spent fuel is **intensely radioactive** and rather than trying to move, and eventually ship away that fuel, the accepted practice is to **keep it at the reactor site for at least a few years** during which decay of shorter-lived fission products reduces its radioactivity

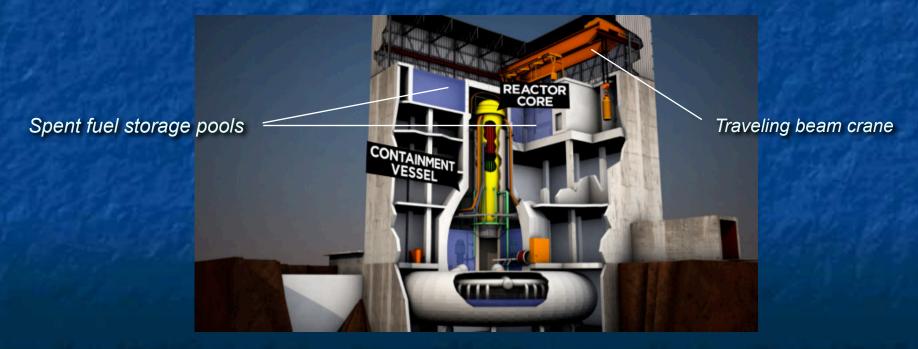
But to minimize its handling, and contain it while it IS STILL intensely radioactive, spent fuel is now generally stored IMMEDIATELY ADJACENT to the reactor

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The amount of STORED spent fuel can easily exceed that INSIDE the reactor

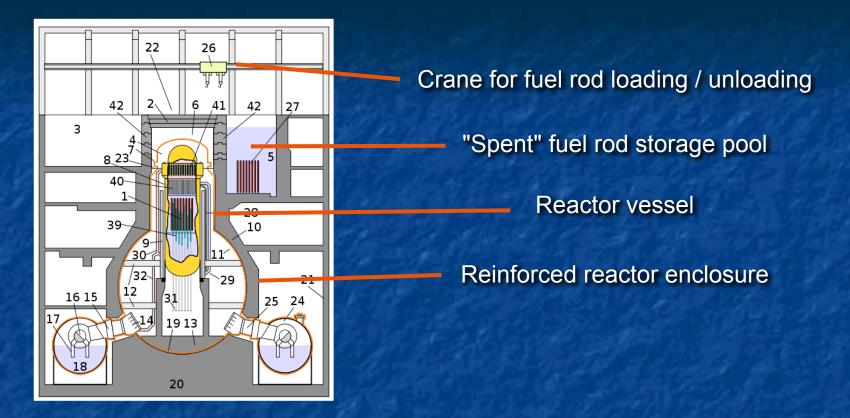
Thereby doubling, tripling, or even quadrupling the TOTAL amount of fuel Further, because that "spent" fuel **is** still fissioning, it must also be cooled typically via immersion in nearby pools of cooled water

To get that spent fuel out of the reactor core and into those water pools quickly & safely in the GE-designed Fukushima reactor pools were placed **beside** the reactor's lid allowing for a simple lift from the core, short sideways move, descent into a pool



www.cnn.com/2012/02/17/us/us-nuclear-reactor-concerns/

Or diagrammatically:



The high position of storage pools DOES make them quicker and easier to reach But they are already outside of the main reinforced reactor enclosure and, above the reactor, they are susceptible to damage and cooling water loss

These three Fukushima design shortcomings set the stage for . . .

http://en.wikipedia.org/wiki/Fukushima_Daiichi_Nuclear_Power_Plant

Fukushima design shortcoming #4 (shared by many/most reactors): High temperature catalytic decomposition of H₂O by zirconium Fuel rods hold enriched ²³⁵U inside **zirconium metal** alloy tubes because it's one of very few materials that can withstand full reactor core heat At Fukushima Daini, operators had improvised an off-the-books way of cooling their 4 reactors But the operators of the 4 Fukushima Daiichi reactors were less successful The Fukushima Daiichi #1-3 reactors thus reached near 2000°C temperatures where Zirconium catalyzes steam/water decomposition: $2 H_2 O => 2 H_2 + O_2$ Those gases accumulated until within 3 Daiichi reactors, they reached explosive levels, found an ignition source, and chemically recombined: $2 H_2 + O_2 => 2 H_2O + large amount of energy (= explosion)$ Despite meltdowns, to that point radiation had been confined within the reactor buildings because the reactor's "containment structures" had still been doing their jobs! But hydrogen + oxygen explosions now blew open those containment structures!

http://en.wikipedia.org/wiki/Fukushima_Daiichi_Nuclear_Power_Plant



But these were NOT "nuclear explosions" They were NOT even "nuclear fizzles" These were classic chemical explosions: 2 H₂ + O₂ => 2 H₂O + Heat Energy

And their energy release was **immensely less** than even the earliest nuclear bombs (even though, yes, it was fission heat that had driven zirconium catalytic splitting of H_2O)

Only then were large quantities radioactive materials widely dispersed → "DIRTY BOMB" = Bomb using conventional explosives to spread radioactive materials

Video segment excerpted from: https://www.youtube.com/watch?v=IMVi-XmM-SU

Later insights from a 2015 PBS Nova investigative documentary: 1

Of the six Fukushima Daiichi reactor "units" only Units 1-3 had been in operation As shown in preceding video, Unit 1 & Unit 3 were blown open by hydrogen explosions

But mysteriously:

Unit 2 did not explode

Because, it was discovered, its building was punctured by the adjacent Unit 1 explosion Which vented Unit 2's accumulated H₂ preventing its own explosion, but also allowing its release of deadly radioactive Cesium into the countryside

But Unit 4 did explode

Despite its being out of operation, undergoing fuel rod replacement Ultimately explained by the fact that it shared a venting chimney with Unit 3 Which allowed enough of Unit 3's pre-explosion H₂ to leak into unit 4, setting the stage for its explosion

1) PBS Nova's "Nuclear Meltdown Disaster" (2015)

A hydrogen explosion also occurred at Three Mile Island (thirty two years earlier)

And high temperature zirconium catalysis of water was **also** identified as the cause. even in the 1979 Presidential Commission Report about TMI

And once again, the hydrogen chemical explosion shifted the accident from a contained meltdown to an external radiation release

That is, the explosion moved a problem within a single reactor building into the beginnings of a large area environmental disaster

But fortunately, the TMI hydrogen + oxygen explosion was much, much smaller and the damage to the containment was proportionally reduced such that radiation leakage at TMI was minimal

And it took a 2nd go round (at Fukushima) to fully play out this disaster scenario

Producing this local damage:

Before:



After:



https://en.wikipedia.org/wiki/ Fukushima_Daiichi_Nuclear_Power_Plant https://isis-online.org/isis-reports/detail/new-march-18satellite-image-of-fukushima-daiichi-nuclear-site-in-japan/37 As well as this much broader eventual transformation:

Before: Barely discernible seaside reactors + surrounding countryside:

After: Barely discernible seaside reactors + massive clean-up / nuclear waste-storage



Left: http://metro.co.uk/2011/03/14/pictures-japan-earthquake-aftermath-3053782/combination-photo-shows-satellite-imagesof-fukushima-daiichi-nuclear-power-plant-in-japan-taken-by-the-geoeye-1-satellite-on-november-15-2009-I-and-onmarch-11-2011-after-magnitude-8-9-earthquak/

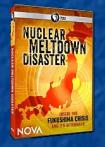
Right: http://www.gettyimages.de/ereignis/fukushima-daiichi-nuclear-power-plant-five-years-after-meltdown-610095217#in-this-aerial-image-tokyo-electric-power-cos-fukushima-daiichi-on-picture-id515572706

Fukushima shortcoming #5: Major Operator Errors (as at TMI & Chernobyl)?

No!

Multiple studies concluded that the operators met or exceeded training expectations But for me the commitment, indeed the heroism of Fukushima operators was driven home by the 2015 PBS Nova investigative documentary:

Nuclear Meltdown Disaster



Which retold the Fukushima story based almost entirely on interviews with operators & experts on the ground at Fukushima as the disaster unfolded That video HAD been available on U.S. Public Television (and via YouTube posted copies) but as of 2024 it can apparently only be viewed via this <u>Amazon Prime</u> link (Which I urge you to do) In the interim I have re-viewed that documentary and offer these highlights:

When **BOTH** grid power and emergency onsite backup power failed at Diaichi and Daini an event TEPCO never anticipated and for which they provided no operator training:

Operators ran up the hill to steal batteries from cars and trucks in the parking lots with which they jury-rigged power to instruments in the blacked out control rooms providing them with the first information about what was occurring inside the reactors

Which revealed the dire state of those reactors prompting operators at Daini (with less flooding) to venture out into the countryside to find and tap hoses into an abandoned water line

And, when they eventually found one remote building that had regained power:

They managed to have shipped in **five miles** of heavy duty electrical cable which would normally have taken a month to connect that building to the reactors but as a crew of 200 they managed haul it on their shoulders into place in a day

Which put them in a position to finally energize pumps to deliver water to the reactors but only after certain valves were opened, by hand, in reactor basements where radiation was at lethal levels, but into which they nevertheless ventured

And when asked by the film's interviewers how they could take such a risk, their response was: By then none of them expected to even **survive** the disaster so in whatever time remained for them, why **not** do everything possible to save others? My **personal** conclusions regarding the Fukushima disaster:

Fukushima's shortcomings were well known and alternatives or fixes were obvious (if not always easily affordable)

Specifically, regarding tsunami protection at beachfront nuclear reactor sites: I can't believe much higher tsunami barriers would have strongly impacted overall cost Nor I can believe that placing batteries & diesel electric generators **OUT** of basements and **UP** the hill behind would have greatly impacted the Fukushima sites' overall cost

But why was a beachfront reactor site **even considered** when, for half a century, Diablo Canyon reactors had been successfully water-cooled atop a 26 meter tall bluff?

Finally, while I acknowledge the difficulty of eliminating hydrogen-catalyzing fuel rods, I found no more than a few isolated & sporadic research efforts **even targeting** that goal

All of which reenforces the TMI Presidential Commission Report's prophetic: "As long as proposed improvements are carried out in a 'business as usual' atmosphere, fundamental changes necessitated by the accident (now accidents) . . . cannot be realized" And finally:

What about Nuclear Energy's Supposedly Small Carbon Footprint?

Which might **seem** an extreme change of topic

But given this note set's focus on arguments for not even considering a Nuclear Future, claims that Nuclear might NOT be a low Greenhouse Gas technology are relevant
Those claims parallel criticisms of Hydroelectric Energy, because both technologies make massive use of concrete (as incorporated in their dams & reactor complexes)
Which I first analyzed in my note set about Hydroelectric Power (pptx / pdf / key), but which I will here now slightly adapt to apply to reactors (in the interest of keeping this note set about Nuclear largely self-contained)

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Concrete: What is it?

Concrete consists of gravel ("aggregate") glued together with a cement **Portland cement** is the most commonly used modern glue It contains calcium silicates (e.g., Ca₃SiO₅ and Ca₂SiO₄) which, when exposed to water, form hydrates that bind the gravel together ¹ The source of that Ca is naturally occurring limestone (CaCO₃) Ca is liberated by heating the limestone at 1400-1600°C in **HUGE** rotating kilns: ²



1) Portland cement science: http://matse1.matse.illinois.edu/ concrete/prin.html

2) Photo: https://www.cemnet.com/ Articles/story/39950/acc-s-mega-kilnline-project.html

Concrete's Carbon Footprint:

The above process has a huge carbon footprint due to:

- Burning of carbon fossil fuels to produce the 1400-1600°C kiln temperatures
- The need to **constantly** heat those massive kilns, even when not in production
- The release of CO₂ that occurs as Ca is liberated from the limestone (CaCO₃)

The 2024 EPA Inventory of US Greenhouse Gas Emissions & Sinks reported ¹ that 2022 U.S. Portland cement production produced a carbon footprint of: <u>41.9 million metric tonnes CO₂ equivalent</u>

Annual U.S. Portland cement production that year was ~ 95 million tonnes ² and thus: **1 tonne of Portland cement => 0.44 tons of CO₂ equivalent released**Concrete (aggregate + Portland cement) is ~ 11% Portland cement by weight ³ =>
1 tonne of Concrete => 0.05 tonnes of CO₂ equivalent released OR
Concrete's Carbon Footprint = 0.05 tonnes CO₂ eq. / tonne Concrete

Sections 2.2 and 4.1 of: https://www.epa.gov/ghgemissions/inventory-us-greenhouse-gas-emissions-and-sinks-1990-2022
 https://pubs.usgs.gov/periodicals/mcs2023/mcs2023-cement.pdf
 www.cement.org/cement-concrete-basics/concrete-materials

Using that to compute Nuclear's carbon footprint due to concrete: A "typical" nuclear plant requires "up to 350,000 cubic yards" of concrete 1 Which, given **concrete's density** ² of 1.9 tons/yd³ => 603,000 tonnes of **concrete** But, using that same concrete, the reactor then operates for at least 40 years, making the plant's time-averaged annual use of concrete **15,075 tonnes of concrete / yr** Which, using the previous page's result for carbon footprint from concrete's manufacture, $(15,075 \text{ tonnes of concrete / yr}) \times (0.05 \text{ tonnes CO}_2 \text{ eq. / tonne concrete})$ yields: Nuclear plant carbon footprint = 754 tonnes CO₂ eq. / yr Nuclear plants typically output of about 1.5 GW of electrical power, so footprint per power is (754 tonnes CO₂ eq. / yr) / (1,500,000 kW) Nuclear power footprint = 0.0005 tonnes CO₂ eq. / kW-yr Total U.S. electrical power is now $\sim \frac{1}{2}$ Tera-Watts of which Nuclear produces 19.7% = 9.8 x 10⁷ kW,

with (9.8 x 10⁷ kW) x (5 x 10⁻⁴ tonnes CO₂ eq. / kW-yr) then yielding:

Cumulative U.S. Nuclear power plant carbon footprint = 49,900 tonnes of CO₂ eq. / yr

1) www.concreteconstruction.net/construction/construction-of-nuclear-power-stations.aspx 2) http://hypertextbook.com/facts/1999/KatrinaJones.shtml

Comparing that to Carbon Footprint of other U.S. Power Technologies Using the "Where Do We Go from Here?" (pptx / pdf / key) note set's analyses: Coal Plant Power: 0.001 metric tonne CO_2 eq. / kW-hr = 8.8 tonne CO_2 eq. / kW-yr OCGT Gas Plant Power: 0.0007 metric tonne CO_2 eq. / kW-hr = 6.1 tonne CO_2 eq. / kW-yr 0.00045 metric tonne CO₂ eq. / kW-hr = **3.9 tonne** CO₂ eq. / kW-yr CCGT Gas Plant Power: All hugely larger than Nuclear Power at 0.0005 tonne CO₂ eq. / kW-yr In 2016 Coal Power Plants provided 30.4% of U.S. power => 1.52 x 10⁸ kW Carbon footprint = $(1.52 \times 10^8 \text{ kW}) \times (8.8 \text{ tonne/kW-yr}) = 1.3 \times 10^9 \text{ tonnes CO}_2/\text{ yr}$ = 26,000 times the cumulative Nuclear Plant carbon footprint In 2016 Natural Gas Power Plants provided 33.8% of U.S. power => 1.69 x 10⁸ kW Which, if it were produced using half OCGT and half CCGT, would represent Carbon footprint = $(1.69 \times 10^8 \text{ kW}) \times (5.0 \text{ tonne/kW-yr}) = 8.5 \times 10^8 \text{ tonnes } CO_2 / \text{ yr}$ = 17,000 times the cumulative Nuclear Plant carbon footprint Nuclear Power's CO₂ footprint is MINISCULE compared to fossil fuel power!

My personal takeaways?

As I stated in my opening, I too am uneasy about nuclear power

But in the face of accelerating of global warming, and our still meager reductions in Greenhouse Gas emissions, I wondered if low-emission Nuclear (as I just verified) might be an acceptable answer I've now provided information & sources upon which you can reach your own conclusions But, for myself, I am still uneasy: Three Mile Island and Chernobyl seem like accidents that were just waiting to happen Fukushima would never have happened if reactors were uphill just 100 meters to the west Possibly encouraging, had their actual siting not been such an obviously terrible decision on the part of the plants' owners, designers and government regulators

My plan is to now search for nuclear reactor designs that would not only passively shut down, but do so in ways that are almost certainly both idiot-proof and natural-disaster-proof And looking farther forward, for reactors producing radically less long-lived radioactive waste

I'll write up what I discover - Keep checking my WeCanFigureThisOut <u>Energy Webpage</u> John C. Bean - Summer 2024

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This set of notes was authored by John C. Bean who also created all figures not explicitly credited above.

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